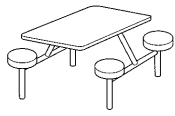


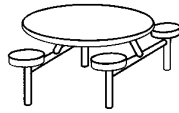


DATA AND SPECIFICATIONS

3000 Series ModuSeat® Heavy Duty Dining



Square Table
Button Cushions
3000-142



Round Table
Button Cushions
3000-240



Cushion
available on
4-seaters only
30-C-973



Cushion
Button Cushion
30-C-982

Dining tables with attached seating are engineered for continuous use in areas where safety and durability, as well as appearance and comfort, are critical. All parts are replaceable.

SEATING TYPES

Dining tables with attached roto-molded vinyl full back (four-seater only), button cushion or stool seating for four, six, or eight people.

Table Styles:

- Round
- Square
- Rectangular

Cushion Style:

- Button Cushion

TABLES

Materials & Construction, Table Top Options: All tabletops shall include inserts and standard radius corners.

- High Pressure Laminate .050" thick with heavy duty vinyl bumper edge
- High Pressure Laminate .050" thick with heavy duty solid oak bullnose edge
- Stainless Steel, self edge

Weight & Foot Patterns:

Description:	Foot Pattern:	Weights: Stainless	Laminate
4 seat, 42" square top, button cushion	60" x 60" x 31"	180 lbs.	189 lbs.
4 seat w/ back, 42" square top, full back cushion	60" x 60" x 31"	248 lbs.	257 lbs.
4 seat, 42" diameter, button cushion	60" x 60" x 31"	180 lbs.	242 lbs.
4 seat w/ back, 42" diameter top, full back cushion	60" x 60" x 31"	248 lbs.	310 lbs.
4 seat, 42", 30" x 48", button cushion	48" x 63" x 31"	166 lbs.	179 lbs.
4 seat w/ back, 30" x 48", full back cushion	48" x 63" x 31"	234 lbs.	247 lbs.
6 seat cushion, 30" x 72", button cushion	72" x 63" x 31"	264 lbs.	NA
8 seat cushion, 30" x 96", button cushion	96" x 63" x 31"	333 lbs.	NA
Button cushion, 14" diameter			
Cushion w/ back, 17" x 17" x 18.5"			

WOOD COMPONENTS:

Materials UV Cured Finish & Test Data

Edge Options:

- Oak bull nose
- Heavy duty vinyl bumper

UV Cured Finish & Test Data:

All wood panel components receive three coats of Ultra-Violet (UV) cured resin. Mil thickness shall be no less than 1.250 mil thick. The result is a tough, easy to clean finish that offers protection from damage by heavy strength disinfectants and bleach-based cleaners used to discourage blood borne pathogens. **Passes:** Bell Adhesion Test, Adhesion Crosshatch Test, Hoffman Hardness Test, Cold Check Test, UV Light Exposure Test, Edge Soak Test, and Stain Test. **Wood Stains:** Refer to ModuForm stain guide for color options.

BASE:

ADA wheelchair compatible height: Shall be made of 14-gauge steel tubing 3" in diameter. Tubular legs shall form posts to allow for cushion attachment. The angled piece shall be directed inward to facilitate maintenance beneath the table. The angled piece shall be welded to a vertical steel tube that supports the seat.

BASE (continued):

The top of the angled steel tube and the top of the steel seat tube shall each have a welded 6" x 1/4" thick steel plate with four through holes. The bottom of the seat tube shall be a 1" W x 3/8" thick inset welded steel plate that is threaded to accommodate a 2-1/8" diameter tamper-proof, non-skid glide with a 3/8" diameter stem.

Finish: Steel tubing shall be non-gloss epoxy powder coated for easy maintenance.

Colors: Black (BLK) & Gray (GRY)

CUSHIONS

Rotationally molded **seamless** polyvinyl chloride with leather texture; color homogeneous throughout the covering thickness; **fully bonded to foam core.**

Grades: Grade 7 – 200 mils thick

Grade 9 – 250 mils thick

Colors: 22 choices – see ModuForm Color Guide

Characteristics: 74 pounds per cubic foot density

Vinyl Cushion with Back:	22 lbs.	Seat:	17" w x 17" d x 17" h x 2-1/2" thick
Vinyl Button Cushion:	7 lbs.	Seat:	14" diameter

Flammability:

ASTM D-412; ASTM D-624. Flame retardant, NFPA 701 Small Scale, pass; CA TB No. 117 Sec. E, pass; self-extinguishing, ASTM D-1692 and ASTM D-635. **Meets the State of California Technical Bulletin 133 Flammability test requirements.**

**Chemical Resistance:**

Chlorine solution, acetone, blood, urine, feces, wine, whiskey, beer, vinegar, salt solution.

Cleaning:

Rotationally molded vinyl shall be easily cleaned with a damp cloth and mild detergent. Steam cleaning does not harm the product. Can be sanitized with bleach-based cleaners to aid in the control of infections and bloodborne pathogens.

Repairability:

Cushions shall be on-site repairable with a special repair kit.

Cushion Core & Test Data:

High-resilient pressure-molded polyurethane foam bonded to the vinyl covering; 2.9 pounds per cubic foot density; 14 psi tensile strength, ASTM D-638; 130 percent minimum elongation, ASTM D-412. Passes flame test CA 117.

Assembly Hardware:

Tabletop attachment hardware shall interface with the steel substructure using steel-to-steel connectors to assure a safe and secure assembly. Tamper-proof hardware available. **Optional hardware:** Floor attachment hardware or non-removable glides.

GENERAL INFORMATION

Performance Testing: Pass GSA Spec FNAE-80-214 Heavy-Duty Testing. Test results conducted by a recognized independent laboratory are available. **Warranty:** ModuForm's standard warranty provides for repair or replacement due to defects in the material and workmanship for a period of five years. Additionally all Grade 7 and Grade 9 seat cushions manufactured by our proprietary roto-molded process are warranted against defects in materials and workmanship for a period of five years from date of shipment. **Shipping:** Units shipped unassembled with hardware and assembly instructions. **Ordering Information:** See current Price List for prices and how to order. **DISCOUNTS AVAILABLE.** For assistance call our Customer Service Department toll-free at **800-221-6638**, visit our website at moduform.com or call your local ModuForm Representative.

